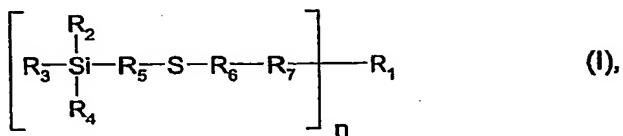


What is claimed is:

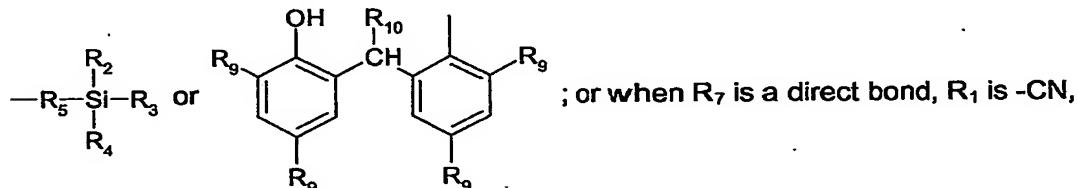
1. A composition comprising

- a) a naturally occurring or synthetic elastomer susceptible to oxidative, thermal, dynamic, light-induced and/or ozone-induced degradation,
- b) a white reinforcing filler, and
- c) as coupling agent, at least one compound of the formula I



wherein, when n is 1,

R_1 is hydrogen, C_1-C_{25} alkyl, C_1-C_{25} alkyl substituted with furyl, morpholine, C_1-C_4 di-alkylamino, C_1-C_4 trialkylammonium or $M^+O_3S^-$; C_2-C_{25} alkyl interrupted by oxygen; C_5-C_{12} cycloalkyl, C_2-C_{25} alkenyl, unsubstituted or C_1-C_4 alkyl-substituted phenyl; C_7-C_{12} phenoxyalkyl, unsubstituted or C_1-C_4 alkyl substituted C_7-C_9 bicycloalkyl;

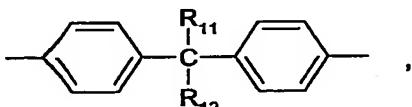


$-SOR_8$, $-SO_2R_8$, $-NO_2$ or $-COR_8$,

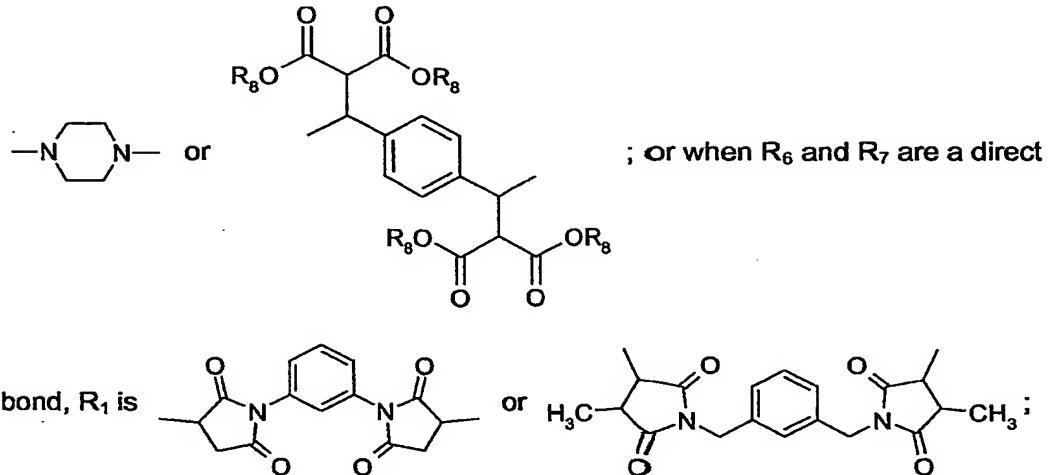
when n is 2,

R_1 is C_1-C_{25} alkylene, C_1-C_{25} alkylene substituted with C_1-C_4 alkyl; C_2-C_{25} alkylene substituted with C_1-C_4 alkyl and interrupted by oxygen; C_2-C_{25} alkylene interrupted by

oxygen, sulfur, phenylene or cyclohexylene;



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R₂, R₃ and R₄ are each independently of the others C₁-C₂₅alkyl, C₂-C₂₅alkyl interrupted by oxygen; C₅-C₁₂cycloalkyl, C₂-C₂₅alkenyl, unsubstituted or C₁-C₄alkyl-substituted phenyl, C₇-C₉phenylalkyl, C₁-C₂₅alkoxy, C₃-C₂₅alkoxy interrupted by oxygen; C₅-C₁₂cycloalkoxy, C₂-C₂₅alkenyloxy, unsubstituted or C₁-C₄alkyl-substituted phenoxy, C₇-C₉phenylalkoxy, halogen, C₂-C₂₅alkanoyloxy or unsubstituted or C₁-C₄alkyl substituted benzoyloxy; with the proviso that at least one of R₂, R₃ or R₄ is C₁-C₂₅alkoxy, C₃-C₂₅alkoxy interrupted by oxygen; C₅-C₁₂cycloalkoxy, C₂-C₂₅alkenyloxy, unsubstituted or C₁-C₄alkyl-substituted phenoxy, C₇-C₉phenylalkoxy, halogen, C₂-C₂₅alkanoyloxy or unsubstituted or C₁-C₄alkyl substituted benzoyloxy;

R₅ is C₁-C₂₅alkylene, C₅-C₁₂cycloalkylene, unsubstituted or C₁-C₄alkyl substituted phenylene;

R₆ is a direct bond, C₁-C₂₅alkylene; or C₁-C₂₅alkylene substituted with C₁-C₂₅alkyl, C₂-C₂₅alkoxycarbonyl or phenyl;

R₇ is a direct bond or $-\overset{\text{O}}{\underset{\text{R}_{13}}{\text{C}}}-$, with the proviso that, when R₇ is a direct bond and

n is 1, R₆ is not a direct bond; and with the proviso that, when R₇ is $-\overset{\text{O}}{\underset{\text{R}_{13}}{\text{C}}}-$, R₆ is not a direct bond;

R₈ is C₁-C₂₅alkyl, C₂-C₂₅alkyl interrupted by oxygen; C₅-C₁₂cycloalkyl, C₂-C₂₅alkenyl, C₂-C₂₅alkinyl, C₇-C₉phenylalkyl, unsubstituted or C₁-C₄alkyl-substituted phenyl,

R₉ is C₁-C₅alkyl,

R₁₀ is hydrogen or C₁-C₄alkyl,

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R_{11} and R_{12} are each independently of the other hydrogen, CF_3 , C_1 - C_{12} alkyl or phenyl, or R_{11} and R_{12} , together with the carbon atom to which they are bonded, form a C_5 - C_8 cycloalkylidene ring that is unsubstituted or substituted by from 1 to 3 C_1 - C_4 alkyl groups,

R_{13} is oxygen or $-N(R_{14})-$,

R_{14} is hydrogen or C_1 - C_{12} alkyl,

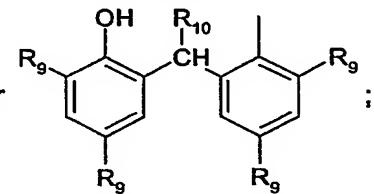
M is sodium, potassium or ammonium, and

n is 1 or 2; or an oligomeric hydrolysis product of the compound of the formula I.

2. A composition according to claim 1, wherein

when n is 1,

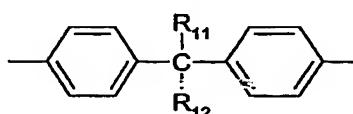
R_1 is hydrogen, C_1 - C_{18} alkyl, C_1 - C_{18} alkyl substituted with furyl, morpholine, C_1 - C_4 dialkylamino, C_1 - C_4 trialkylammonium or $M^+O_3S^-$; C_2 - C_{18} alkyl interrupted by oxygen; C_5 - C_8 cycloalkyl, C_2 - C_{18} alkenyl, unsubstituted or C_1 - C_4 alkyl-substituted phenyl; C_7 - C_{10} phenoxyalkyl, unsubstituted or C_1 - C_4 alkyl substituted C_7 - C_9 bicycloalkyl; — R_5 — Si (R_2)(R_3)(R_4)— or



or when R_7 is a direct bond, R_1 is $-CN$, $-SOR_8$, $-SO_2R_8$, $-NO_2$ or $-COR_8$;

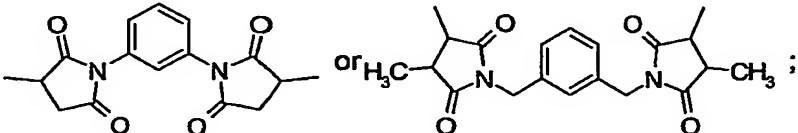
when n is 2,

R_1 is C_1 - C_{18} alkylene, C_1 - C_{18} alkylene substituted with C_1 - C_4 alkyl; C_2 - C_{18} alkylene substituted with C_1 - C_4 alkyl and interrupted by oxygen; C_2 - C_{18} alkylene interrupted by oxygen, sulfur, phenylene or cyclohexylene;



or $-N$ (C_1 - C_4 alkyl) $_2$ —; or when R_6

and R_7 are a direct bond, R_1 is



R_2 , R_3 and R_4 are each independently of the others C_1 - C_{18} alkyl, C_2 - C_{18} alkyl interrupted by oxygen; C_5 - C_8 cycloalkyl, C_2 - C_{18} alkenyl, unsubstituted or C_1 - C_4 alkyl-substituted phenyl, C_7 - C_9 phenylalkyl, C_1 - C_{18} alkoxy, C_3 - C_{18} alkoxy interrupted by oxygen; C_5 - C_8 cycloalkoxy, C_2 - C_{18} alkenyloxy, unsubstituted or C_1 - C_4 alkyl-substituted phenoxy, C_7 - C_9 phenylalkoxy, halogen, C_2 - C_{18} alkanoyloxy or unsubstituted or C_1 - C_4 alkyl substituted benzyloxy; with the proviso that at least one of R_2 , R_3 or R_4 is C_1 - C_{18} alkoxy, C_3 - C_{18} alkoxy interrupted by oxygen; C_5 - C_8 cycloalkoxy, C_2 - C_{18} alkenyloxy, unsubstituted or C_1 - C_4 alkyl-substituted phenoxy, C_7 - C_9 phenylalkoxy, halogen, C_2 - C_{18} alkanoyloxy or unsubstituted or C_1 - C_4 alkyl substituted benzyloxy;

R_5 is C_1 - C_{18} alkylene, C_5 - C_8 cycloalkylene, unsubstituted or C_1 - C_4 alkyl substituted phenylene;

R_6 is a direct bond, C_1 - C_{18} alkylene; or C_1 - C_{18} alkylene substituted with C_1 - C_{18} alkyl, C_2 - C_{18} alkoxycarbonyl or phenyl;

R_7 is a direct bond or $\text{---C}=\text{O}---\text{R}_{13}^{\text{---}}$, with the proviso that, when R_7 is a direct bond and n is 1,

R_6 is not a direct bond; and with the proviso that, when R_7 is $\text{---C}=\text{O}---\text{R}_{13}^{\text{---}}$, R_6 is not a direct bond;

R_8 is C_1 - C_{18} alkyl, C_2 - C_{18} alkyl interrupted by oxygen; C_5 - C_8 cycloalkyl, C_2 - C_{18} alkenyl, C_2 - C_{18} alkinyl, C_7 - C_9 phenylalkyl, unsubstituted or C_1 - C_4 alkyl-substituted phenyl,

R_9 is C_1 - C_5 alkyl,

R_{10} is hydrogen or methyl,

R_{11} and R_{12} are each independently of the other hydrogen, CF_3 , C_1 - C_8 alkyl or phenyl, or R_{11} and R_{12} , together with the carbon atom to which they are bonded, form a C_5 - C_8 cycloalkyldene ring that is unsubstituted or substituted by from 1 to 3 C_1 - C_4 alkyl groups,

R_{13} is oxygen or $-\text{N}(\text{R}_{14})-$,

R_{14} is hydrogen or C_1 - C_8 alkyl,

M is sodium, potassium or ammonium, and

n is 1 or 2

3. A composition according to claim 1, wherein R_2 , R_3 and R_4 are each independently of the others C_1 - C_4 alkyl or C_1 - C_4 alkoxy; with the proviso that at least one of R_2 , R_3 or R_4 is C_1 - C_4 alkoxy.

4. A composition according to claim 1, wherein R_5 is C_2 - C_4 alkylene.

5. A composition according to claim 1, wherein

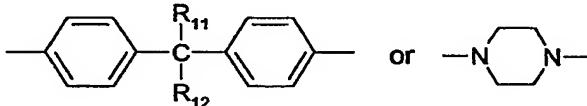
when n is 1,

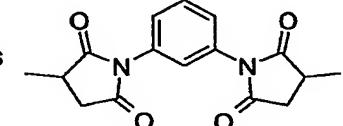
R₁ is hydrogen, C₁-C₁₈alkyl, C₁-C₁₂alkyl substituted with furyl, morpholine, C₁-C₄dialkylamino, C₁-C₄trialkylammonium or M⁺O₃S⁻; C₂-C₁₂alkyl interrupted by oxygen; cyclohexyl, C₄-C₁₂-alkenyl, phenyl, C₇-C₁₀phenoxyalkyl, unsubstituted or C₁-C₄alkyl substituted C₇-C₉bicycloal-

kyl; —R₅—Si(R₃)₂—R₄, or when R₇ is a direct bond, R₁ is -CN, -SOR₈ or -SO₂R₈;

when n is 2,

R₁ is C₂-C₁₂alkylene, C₂-C₁₂alkylene substituted with methyl; C₂-C₁₂alkylene substituted with methyl and interrupted by oxygen; C₄-C₁₂alkylene interrupted by oxygen, sulfur, phenylene or

cyclohexylene;  or —N—Cyclohexyl—N—; or when R₆ and R₇ are a

direct bond, R₁ is ;

R₂, R₃ and R₄ are each independently of the others C₁-C₈alkyl, C₄-C₈alkyl interrupted by oxygen; cyclohexyl, C₂-C₁₂alkenyl, benzyl, C₁-C₈alkoxy, C₃-C₈alkoxy interrupted by oxygen; cyclohexyloxy, C₂-C₁₂alkenyloxy, phenoxy, benzyloxy, chloro, bromo, C₂-C₈alkanoyloxy or benzoyloxy; with the proviso that at least one of R₂, R₃ or R₄ is C₁-C₈alkoxy, C₃-C₈alkoxy interrupted by oxygen; cyclohexyl, C₂-C₁₂alkenyl, phenoxy, benzyloxy, chloro, bromo, C₂-C₈alkanoyloxy or benzoyloxy;

R₅ is C₂-C₈alkylene, cyclohexylene or phenylene;

R₆ is a direct bond, C₁-C₈alkylene; or C₁-C₈alkylene substituted with C₁-C₄alkyl, C₂-C₈alkoxy-carbonyl or phenyl;

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R_7 is a direct bond or $\text{---C}=\text{O}---\text{R}_{13}$, with the proviso that, when R_7 is a direct bond and n is 1,

R_6 is not a direct bond; and with the proviso that, when R_7 is $\text{---C}=\text{O}---\text{R}_{13}$, R_6 is not a direct bond;

R_8 is $\text{C}_1\text{-C}_{12}\text{alkyl}$, $\text{C}_2\text{-C}_{12}\text{alkyl}$ interrupted by oxygen; cyclohexyl, $\text{C}_2\text{-C}_{12}\text{alkenyl}$, $\text{C}_2\text{-C}_{12}\text{alkinyl}$, benzyl or phenyl,

R_{11} and R_{12} are each independently of the other hydrogen or $\text{C}_1\text{-C}_8\text{alkyl}$, or R_{11} and R_{12} , together with the carbon atom to which they are bonded, form a cyclohexylidene ring that is unsubstituted or substituted by from 1 to 3 methyl groups,

R_{13} is oxygen or $-\text{N}(\text{R}_{14})-$,

R_{14} is hydrogen or $\text{C}_1\text{-C}_4\text{alkyl}$,

M is sodium or potassium, and

n is 1 or 2.

6. A composition according to claim 1, wherein

when n is 1,

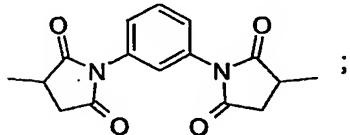
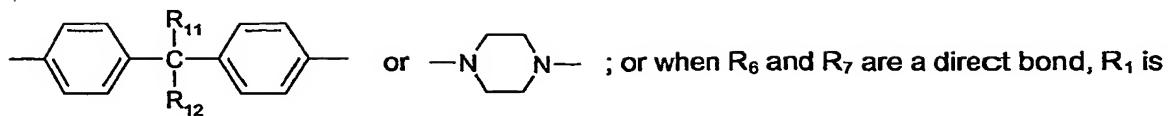
R_1 is hydrogen, $\text{C}_1\text{-C}_{18}\text{alkyl}$, $\text{C}_1\text{-C}_8\text{alkyl}$ substituted with furyl, morpholine, $\text{C}_1\text{-C}_4\text{dialkylamino}$, $\text{C}_1\text{-C}_4\text{trialkylammonium}$ or $\text{M}^+\text{---O}_3\text{S}-$; $\text{C}_2\text{-C}_8\text{alkyl}$ interrupted by oxygen; cyclohexyl, $\text{C}_4\text{-C}_{10}\text{-alkenyl}$, phenyl, $\text{C}_7\text{-C}_{10}\text{phenoxyalkyl}$, unsubstituted or $\text{C}_1\text{-C}_4\text{alkyl}$ substituted $\text{C}_7\text{-C}_9\text{bicycloal-$

kyl ; $\text{---R}_5\text{---Si}(\text{R}_2\text{---R}_4)\text{---R}_3$, or when R_7 is a direct bond, R_1 is $-\text{CN}$, $-\text{SOR}_8$ or $-\text{SO}_2\text{R}_8$;

when n is 2,

R_1 is $\text{C}_2\text{-C}_8\text{alkylene}$, $\text{C}_2\text{-C}_8\text{alkylene}$ substituted with methyl; $\text{C}_2\text{-C}_{10}\text{alkylene}$ substituted with methyl and interrupted by oxygen; $\text{C}_4\text{-C}_{12}\text{alkylene}$ interrupted by oxygen or sulfur;

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R₂, R₃ and R₄ are each independently of the others C₁-C₄alkyl, cyclohexyl, C₂-C₆alkenyl, benzyl, C₁-C₄alkoxy, cyclohexyloxy, C₂-C₆alkenyloxy, phenoxy, benzyloxy, chloro, C₂-C₄alkanoyloxy or benzoxyloxy; with the proviso that at least one of R₂, R₃ or R₄ is C₁-C₄alkoxy, cyclohexyloxy, C₂-C₆alkenyloxy, phenoxy, benzyloxy, chloro, C₂-C₄alkanoyloxy or benzoxyloxy; R₅ is C₂-C₆alkylene or cyclohexylene,

R₆ is a direct bond, C₁-C₆alkylene; or C₁-C₆alkylene substituted with methyl, C₂-C₆alkoxycarbonyl or phenyl;

R₇ is a direct bond or  —C—R₁₃—, with the proviso that, when R₇ is a direct bond and n is 1,

R₆ is not a direct bond; and with the proviso that, when R₇ is  —C—R₁₃—, R₆ is not a direct bond;

R₈ is C₁-C₈alkyl or C₂-C₁₂alkenyl,

R₁₁ and R₁₂ are each independently of the other hydrogen or C₁-C₆alkyl,

R₁₃ is oxygen or -N(R₁₄)-,

R₁₄ is hydrogen or methyl,

M is sodium or potassium, and

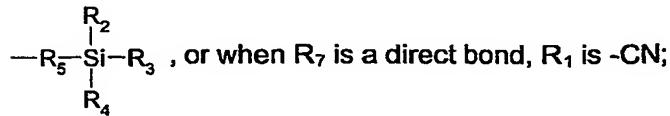
n is 1 or 2.

7. A composition according to claim 1, where:

when n is 1,

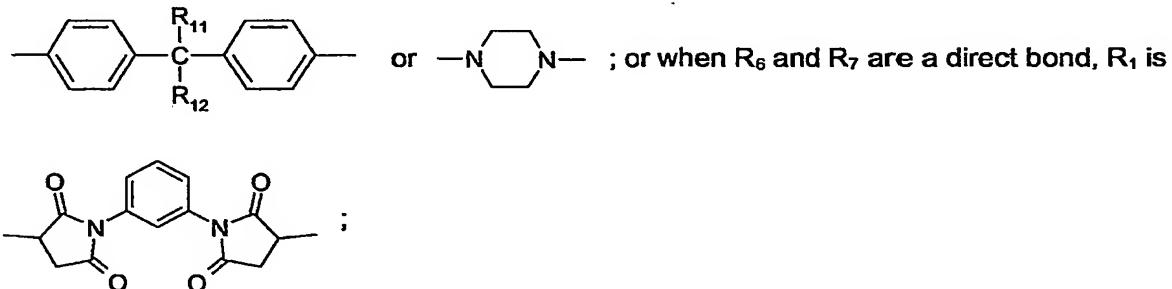
R₁ is hydrogen, C₁-C₁₈alkyl, C₁-C₄alkyl substituted with furyl, morpholine, C₁-C₄dialkylamino, C₁-C₄trialkylammonium or M⁺—O₃S—; C₂-C₆alkyl interrupted by oxygen; cyclohexyl, C₄-C₁₀al-

kenyl, phenyl; C₇-C₉phenoxyalkyl, unsubstituted or C₁-C₄alkyl substituted C₇-C₉bicycloalkyl;



when n is 2,

R₁ is C₂-C₆alkylene, C₂-C₄alkylene substituted with methyl; C₄-C₈alkylene substituted with methyl and interrupted by oxygen; C₄-C₈alkylene interrupted by oxygen;



R₂, R₃ and R₄ are each independently of the others C₁-C₄alkyl or C₁-C₄alkoxy; with the proviso that at least one of R₂, R₃ or R₄ is C₁-C₄alkoxy;

R₅ is C₂-C₄alkylene,

R₆ is a direct bond, C₁-C₃alkylene; or C₁-C₃alkylene substituted with methyl, C₂-C₃alkoxycarbonyl or phenyl;

R₇ is a direct bond or $-\overset{\text{O}}{\text{C}}-\text{R}_{13}^-$, with the proviso that, when R₇ is a direct bond and n is 1,

R₆ is not a direct bond; and with the proviso that, when R₇ is $-\overset{\text{O}}{\text{C}}-\text{R}_{13}^-$, R₆ is not a direct bond;

R₁₁ and R₁₂ are each independently of the other hydrogen or C₁-C₄alkyl,

R₁₃ is oxygen or -N(R₁₄)-,

R₁₄ is hydrogen,

M is potassium, and

n is 1 or 2; or an oligomeric hydrolysis product of the compound of the formula Ia.

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8. A composition according to claim 1, in which component a) is a natural or synthetic rubber or vulcanizate prepared therefrom.

9. A composition according to claim 1, in which component a) is a polydiene vulcanizate, a halogen-containing polydiene vulcanizate, a polydiene copolymer vulcanizate or an ethylene-propylene terpolymer vulcanizate.

10. A composition according to claim 1, wherein component (b) is silica or alumina, or a mixture of silica and alumina.

11. A composition according to claim 1, wherein component (b) is present in an amount of 1 to 40% based on the weight of component (a).

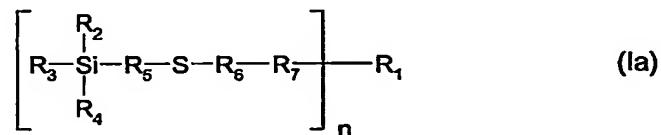
12. A composition according to claim 1, wherein component (c) is present in an amount of 0.01 to 10% based on the weight of component (a).

13. A composition according to claim 1, comprising in addition, besides components (a) and (b), further additives.

14. A composition according to claim 13, comprising as further additives, one or more components selected from the group consisting of pigments, dyes, levelling assistants, dispersants, plasticizers, vulcanization activators, vulcanization accelerators, vulcanizers, charge control agents, adhesion promoters, antioxidants and light stabilizers.

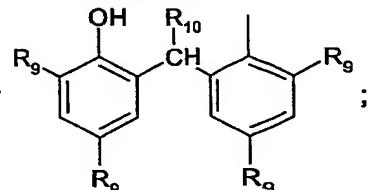
15. A composition according to claim 13, comprising, as further additives, phenolic antioxidants, aminic antioxidants, organic phosphites or phosphonites and/or thio-synergists.

16. A compound of the formula Ia



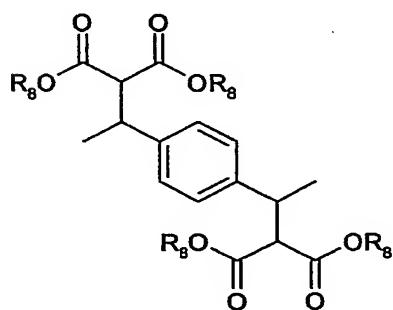
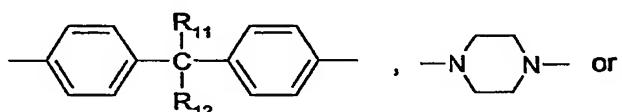
wherein, when n is 1,

R_1 is hydrogen, C_1 - C_{25} alkyl, C_1 - C_{25} alkyl substituted with furyl, morpholine, C_1 - C_4 dialkylamino, C_1 - C_4 trialkylammonium or $M^+O_3S^-$; C_2 - C_{25} alkyl interrupted by oxygen; C_5 - C_{12} cycloalkyl, C_2 - C_{25} alkenyl, unsubstituted or C_1 - C_4 alkyl-substituted phenyl; C_7 - C_{12} phenoxyalkyl, unsubstituted or C_1 - C_4 alkyl substituted C_7 - C_9 bicycloalkyl; $-\text{R}_5-\text{Si}(\text{R}_3\text{R}_4\text{R}_2)$ or

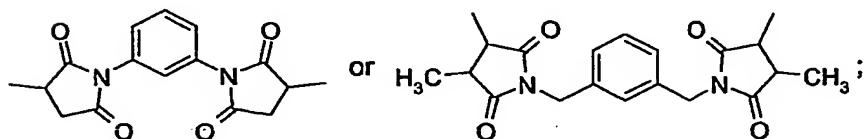


when n is 2,

R_1 is C_1 - C_{25} alkylene, C_1 - C_{25} alkylene substituted with C_1 - C_4 alkyl; C_2 - C_{25} alkylene substituted with C_1 - C_4 alkyl and interrupted by oxygen; C_2 - C_{25} alkylene interrupted by oxygen, sulfur, phenylene or cyclohexylene;



; or when R_6 and R_7 are a direct bond, R_1 is



R_2 , R_3 and R_4 are each independently of the others C_1 - C_{25} alkyl, C_2 - C_{25} alkyl interrupted by oxygen; C_5 - C_{12} cycloalkyl, C_2 - C_{25} alkenyl, unsubstituted or C_1 - C_4 alkyl-substituted phenyl, C_7 - C_9 phenylalkyl, C_1 - C_{25} alkoxy, C_3 - C_{25} alkoxy interrupted by oxygen; C_5 - C_{12} cycloalkoxy, C_2 - C_{25} alkenyloxy, unsubstituted or C_1 - C_4 alkyl-substituted phenoxy, C_7 - C_9 phenylalkoxy, halogen, C_2 - C_{25} alkanoyloxy or unsubstituted or C_1 - C_4 alkyl substituted benzoyloxy; with the proviso that at least one of R_2 , R_3 or R_4 is C_1 - C_{25} alkoxy, C_3 - C_{25} alkoxy interrupted by oxygen;

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C_5-C_{12} cycloalkoxy, C_2-C_{25} alkenyloxy, unsubstituted or C_1-C_4 alkyl-substituted phenoxy, C_7-C_9 phenylalkoxy, halogen, C_2-C_{25} alkanoyloxy or unsubstituted or C_1-C_4 alkyl substituted benzoyloxy;

R_5 is C_1-C_{25} alkylene, C_5-C_{12} cycloalkylene, unsubstituted or C_1-C_4 alkyl substituted phenylene; R_6 is a direct bond, C_1-C_{25} alkylene; or C_1-C_{25} alkylene substituted with C_1-C_{25} alkyl, C_2-C_{25} oxycarbonyl or phenyl;

R_7 is a direct bond or $\text{---C}=\overset{\text{O}}{\underset{\text{R}_{13}}{\text{---}}}$, with the proviso that, when R_7 is a direct bond and n is 1,

R_6 is not a direct bond; and with the proviso that, when R_7 is $\text{---C}=\overset{\text{O}}{\underset{\text{R}_{13}}{\text{---}}}$, R_6 is not a direct bond;

R_8 is C_1-C_{25} alkyl, C_2-C_{25} alkyl interrupted by oxygen; C_5-C_{12} cycloalkyl, C_2-C_{25} alkenyl, C_7-C_9 phenylalkyl, unsubstituted or C_1-C_4 alkyl-substituted phenyl,

R_9 is C_1-C_5 alkyl,

R_{10} is hydrogen or C_1-C_4 alkyl,

R_{11} and R_{12} are each independently of the other hydrogen, CF_3 , C_1-C_{12} alkyl or phenyl, or R_{11} and R_{12} , together with the carbon atom to which they are bonded, form a C_5-C_8 -cycloalkyldene ring that is unsubstituted or substituted by from 1 to 3 C_1-C_4 alkyl groups,

R_{13} is oxygen or $-N(R_{14})-$,

R_{14} is hydrogen or C_1-C_{12} alkyl,

M is sodium, potassium or ammonium, and

n is 1 or 2; or an oligomeric hydrolysis product of the compound of the formula Ia.

17. A compound according to claim 16, wherein

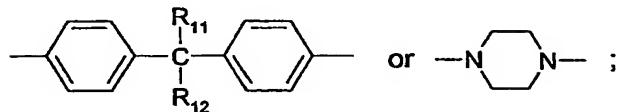
when n is 1,

R_1 is hydrogen, C_1-C_{18} alkyl, C_1-C_4 alkyl substituted with furyl, morpholine, C_1-C_4 dialkylamino, C_1-C_4 trialkylammonium or $M^+O_3S^-$; C_2-C_{25} alkyl interrupted by oxygen; cyclohexyl, C_4-C_{10} alkenyl, phenyl; C_7-C_9 phenoxyalkyl, unsubstituted or C_1-C_4 alkyl substituted C_7-C_9 bicycloalkyl;

or $\text{---R}_5\overset{\text{R}_2}{\underset{\text{R}_4}{\text{---Si---}}}\text{R}_3$,

when n is 2,

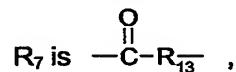
R_1 is C_2 - C_6 alkylene, C_2 - C_4 alkylene substituted with methyl; C_4 - C_8 alkylene substituted with methyl and interrupted by oxygen; C_4 - C_8 alkylene interrupted by oxygen;



R_2 , R_3 and R_4 are each independently of the others C_1 - C_4 alkyl or C_1 - C_4 alkoxy; with the proviso that at least one of R_2 , R_3 or R_4 is C_1 - C_4 alkoxy;

R_5 is C_2 - C_4 alkylene,

R_6 is C_1 - C_3 alkylene; or C_1 - C_3 alkylene substituted with methyl, C_2 - C_3 alkoxycarbonyl or phenyl;



R_{11} and R_{12} are each independently of the other hydrogen or C_1 - C_4 alkyl,

R_{13} is oxygen or $-\text{N}(\text{R}_{14})-$,

R_{14} is hydrogen,

M is potassium, and

n is 1 or 2; or an oligomeric hydrolysis product of the compound of the formula Ia.

18. A process for ensuring the coupling of a white reinforcing filler to elastomer compositions reinforced by a white filler, which comprises incorporating into the elastomer at least one component (c) according to claim 1 and then vulcanizing the composition.

19. The use of component (c) according to claim 1 as coupling agent for ensuring the coupling of a white reinforcing filler with an elastomer.